TECHNICAL MANUAL

ORGANIZATIONAL, DIRECT AND GENERAL SUPPORT MAINTENANCE REPAIR PARTS AND SPECIAL TOOLS LIST

AIR CONDITIONER: WALL OR BASE MOUNTED:

AIR COOLED, SELF CONTAINED, ELECTRIC MOTOR

DRIVEN, 6,000 BTU/HR, 115V

1 PHASE, 2 WIRE, 50/60 HERTZ (THERM-AIR MODEL CE-6A-60A2)

FSN 4120-476-9249

Technical Manual
No. 5-4120-335-24P

ORGANIZATIONAL, DIRECT AND GENERAL SUPPORT MAINTENANCE REPAIR PARTS AND SPECIAL TOOLS LIST

AIR CONDITIONER: WALL OR BASE MOUNTED,

AIR COOLED, SELF CONTAINED, ELECTRIC MOTOR DRIVEN 6,000 BTU/HR, 115 VOLT, 1 PHASE, 2 WIRE

50/60 HERTZ (THERM-AIR MODEL CE-6A-60A2)

FSN 4120-476-9249

Current as of 24 July 1972

	Listi Pag		Illust Fig
Section I.	INTRODUCTION	iii	
II.	PRESCRIBED LOAD ALLOWANCE-Nonapplicable		
III.	REPAIR PARTS FOR ORGANIZATIONAL MAINTENANCE	1	
Group 01.	Electrical Cable and Interconnecting hoses	1	
	Electrical cable and interconnecting hoses		1
02.	Cover and Panels, Evaporator Section- 2		
	Mounting bracket connector cover, rear, left and		
	bottom panels		2
	Mounting bracket, top left and front Panels		
03.	Control Box and Related Parts		
	Control box and related parts		4
04.	Evaporator Fan Motor and Related Parts		
	Evaporator fan, fan motor and mounting bracket		5
	Front and rear dampers, evaporator section		6
	Fan guard and related parts		7
05.	Wiring Harness, Evaporator Section		
	Wiring harness, evaporator section		8
06.	Expansion Valve and Tubing		
	Expansion valve and tubing		9
07.	Evaporator, Heater Coils, and Air Filter		
	Evaporator and heater coils and air filter		10
08.	Condensate Pan and Frame, Evaporator Section		
	Condensate pan and frame, evaporator section		11
09.	Cover and Panels, Condenser Section	1	
	Mounting bracket, connector cover, front, top and		
	left side panels, condenser section	• • • • • •	12
	Mounting bracket, left rear and bottom panels,		12
40	condenser section		13
10.	Wiring Harness, Condenser Section		
	Wiring harness, condenser section		14
11.	Condenser Fan, Fan Motor, Pressure Switch,	2	
	Fuse and Rectifier	3	
	Condenser fan, fan motor, pressure switch		15
10	and rectifier	<u>.</u>	15
12.	Refrigeration Components		16
	Shut-off valve and piping		10

	Page	Fig.
	Compressor, sight glass, filter-drier, receiver and piping	17
13.	Capacitors, Fan Shroud, Condenser Coil and Frame 16	
	Capacitors, fan shroud, condenser coil and frame	18
Section IV.	SPECIAL TOOLS, TEST AND SUPPORT EQUIPMENT	10
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	FOR ORGANIZATIONAL MAINTENANCE - Not applicable	
v.	REPAIR PARTS FOR DS AND GS MAINTENANCE	
Group 01.	Electrical Cable and Interconnecting Hoses	
F	Electrical cable and interconnecting hoses	1
02.	Cover and Panels, Evaporator Section	
	Mounting bracket, connector cover, rear,	
	left and bottom panels	2
	Mounting bracket, top left and front panels	3
03.	Control Box and Related Parts	
	Control box and related parts	4
04.	Evaporator Fan Motor and Related Parts	
	Evaporator fan, fan motor and mounting bracket	5
	Front and rear dampers, evaporator section	6
	Fan guard and related parts	7
05.	Wiring Harness, Evaporator Section	
	Wiring harness, evaporator section	8 8
06.	Expansion Valve and Tubing	
	Expansion valve and tubing	9
07.	Evaporator and Heater Coils and Air Filter	
	Evaporator and heater coils and air filter	
08.	Condensate Pan and Frame, Evaporator Section	
	Condensate pan and frame, evaporator section	
09.	Cover and Panels, Condenser Section	
	Mounting bracket, connector cover, front, top and left side	
	Panels, condenser section	
	Mounting bracket, left, rear and bottom panels,	
10	condenser section	
10.	Wiring Harness, Condenser Section	1.4
11	Wiring harness, condenser section	14
11.	fuse and rectifier	
	Condenser fan, fan motor, pressure switch	
	and rectifier	15
12.	Refrigeration components	
12.	Shut-off valve and piping	16
	Compressor, sight glass, filter-drier,	
	receiver and piping	17
13.	Capacitors, fan shroud, condenser coil and frame	
13.	Capacitors, fan shroud, condenser coil and frame	18
Section VI.	SPECIAL TOOLS, TEST AND SUPPORT EQUIPMENT	10
2000011 711	FOR DS, AND GS MAINTENANCE - Not applicable	
VII.	FEDERAL STOCK NUMBER AND	
. 111	REFERENCE NUMBER INDEX	

SECTION I.

X2

1. SCOPE

- a. This manual lists repair parts, special tools, test and support equipment required for the performance of organizational, direct support, and general support maintenance of the air conditioner.
- b. Repair parts listed represent those authorized for use at indicated maintenance levels and will be requisitioned (on an "as required" basis until stockage is justified by demand in accordance with AR 735-35 or AR 710-2).

2. General

This Repair Parts and Special Tools List is divided into the following sections:

- a. Repair Parts Section III. A list, in figure and item number sequence, of repair parts authorized at the organizational level for the performance of maintenance, including those items which must be removed for replacement of the authorized item. Items are listed by assembly group in top down breakdown sequence.
- b. Special Tools, Test and Support Equipment Section IV. Not applicable.
- c. Repair Parts Section V. A list, in figure and item number sequence, of the repair parts authorized for the performance of maintenance at the direct support and general support levels, including those items which must be removed for replacement of the authorized item. Items are listed by assembly group in top down breakdown sequence.
- d. Special Tools, Test and Support Equipment Section VI. Not applicable.
- e. Federal Stock Number and Reference Number Index - Section VII. A list of Federal Stock Numbers in ascending numerical sequence, followed by a list of reference numbers appearing in all listings, in ascending alpha-numeric sequence, cross--referenced to the illustration figure and item number.

3. Explanation of Columns

The following provides an explanation of columns in the tabular lists in sections III through V.

- a. Source, Maintenance, and Recoverability Codes (SMR).
- (1) Source code. Indicates the source for the listed items. Source codes are:

Code Explantation

- P Repair Parts, Special Tools and Test Equipment supplied from the GSA/DSA, Or Army supply system, and authorized for use at indicated maintenance levels.
- P2 Repair Parts, Special Tools and Test Equipment which are procured for insurance purposes because the combat or military essentiality of the end item dictates that a minimum quantity be available in the supply system.
- M Repair Parts, Special Tools and Test Equipment which are not procured or stocked, as such in the supply system but are to be manufactured at indicated maintenance levels.
- A Assemblies which are not procured or stocked, as such, but are made up of two or more units. Such component units carry individual stock numbers and descriptions, are procured and stocked separately and can be assembled to form the required assembly at indicated maintenance categories.
- X Parts and assemblies that are not procured or stocked because the failure rate is normally below that of the applicable end item or component. The failure of such part or assembly should result in retirement of the end item from the supply system.
- X1 Repair Parts which are not procured or stocked.

 The requirement for such items will be filled by the next higher assembly or component.
 - Repair Parts, Special Tools and Test Equipment which are not stocked and have no foreseen mortality. The indicated maintenance level requiring such repair parts will attempt to obtain the parts through cannibalization or salvage, the item may be requisitioned with exception dais, from the end item manager, for immediate use.
- G Major assemblies that are procured with PEMA funds for initial issue only as exchange assemblies at DSU and GSU level. These assemblies will not be stocked above the DS and GS level or returned to depot supply level.

NOTE

Cannibalization or salvage may be used as a source of supply for any items source coded above except those coded XI and aircraft support items as restricted by AR 700-42.

(2) Maintenance code. Indicates the lowest level of maintenance authorized to install the listed item. Repair parts and special tools assigned Maintenance Code

"C" may be stocked at the operator level of maintenance when authorized by the Unit Commander. The maintenance level codes are:

Code Explanation C Crew or Operator maintenance O Organizational maintenance F Direct Support maintenance H General Support maintenance

(3) Recoverability code. Indicates whether unserviceable items should be returned for recovery or salvage. Items not coded are expendable. Recoverability y codes are:

Explanation Code R Applied to repair parts (assemblies and components), special tools and test equipment which are considered economically reparable at direct and general support maintenance levels. When the item is no longer economically reparable, it is normally disposed of at the GS level. When supply considerations dictate, some of these repair parts may be listed for automatic return to supply for depot level repair as set forth in AR 710-50. When so listed, they will be replaced by supply on an exchange basis. 2. Repair parts, special tools, and test equipment and assemblies which are economically reparable at DSU and GSU activities and which normally are furnished by supply on an exchange basis. When items are determined by a GSU to be uneconomical y reparable, they will be evacuated to a depot for evaluation and analysis before final disposition. т Higher dollar value recoverable repair parts, special toots and test equipment which are subject to special handling and are issued on an exchange basis. Such items will be evacuated to the depot for overhaul or final disposition. Communication-Electronics and Missile Support items will be repaired/ overhauled only at depots. U Repair parts, special tools and test equipment specifically selected for salvage by reclamation units because of their precious metal content, critical materials, high dollar value or reusable casings or castings.

- b. Federal Stock Number. Indicates the Federal stock number assigned to the Item and will be used for requisitioning purposes.
- c. Description. Indicates the Federal item name and any additional description of the item required. Assembly components and subassemblies are indented under major assemblies. The abbreviation "w/e" when used as part of the nomenclature,

indicates the Federal stock number, includes all armament, equipment, accessories, and repair parts issued with the item. A part number or other reference number is followed by the applicable five-digit Federal supply code for manufacturers in parenthesis. Repair parts quantities included in kits and sets are shown in front of the repair part name. Material required for manufacture or fabrication is identified.

- d. Unit of Measure (U/M). A two-character alphabetic abbreviation indicating the amount or quantity of the item, as used, upon which the allowances are based, e.g., ft., ea., pr., etc.
- e. Quantity Incorporated in Unit. Indicates the quantity of the item used in the assembly group. A "V" appearing in this column in lieu of a quantity indicates that a definite quantity cannot be indicated, (e.g., shims, spacers, etc.).

f. 15-day Organizational Maintenance.

- (1) Items authorized for use as required but not for initial stockage are identified with an asterisk in the allowance column.
- (2) The allowance columns are divided into four subcolumns. Indicated in each subcolumn is the total quantity of special tools authorized for the number of equipments supported.
- g. 30-Day DS/GS Maintenance Allowance.
- (1) Items authorized for use as required but not for initial stockage are identified with an asterisk in the allowance column.
- (2) The allowance columns are divided into three subcolumns. The quantitative allowance of special tools for DS/GS levels of maintenance will represent initial stockage for a 30-day period for the number of equipments supported.
 - h. Items Authorized.
- (1) Items authorized for use as required but not for initial stockage are identified with an asterisk in the allowance column
- (2) This column indicates the total quantity of special tools required for distribution and contingency planning purposes.
- i. Depot Maintenance Allowance Per 100 Equipment.
- (1) Items authorized for use as required but not for Initial stockage are iden-