

DEPARTMENT OF THE ARMY TECHNICAL BULLETIN

**SIZING MEASUREMENTS
FOR
CLASSIFICATION AND INSPECTION
OF CLOTHING ITEMS**

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Changes 1

**HEADQUARTERS, DEPARTMENT OF THE ARMY
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AND INSPECTION OF CLOTHING ITEMS**

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Section I. INTRODUCTION

1. Purpose. The purpose of this technical bulletin is to prescribe measurements for inspection and classification of organizational and personal clothing.

2. Scope. This technical bulletin includes measurements for both male and female organizational and personal clothing.

3. General.

a. Measurements given in sections II and III are used for inspection and classification of clothing before items are laundered, altered, or repaired.

b. Clothing items to be altered or laundered will be properly sized and marked in accordance with the tables found in sections II and III below. Measurements which are under the specified size will not disqualify items

from a serviceable classification. When garments do not correspond to a size listed, the item will be marked to correspond with the next lower size. Refer to AR 32-15 for classification codes.

4. Reporting of Equipment Publication Improvements.

The reporting of errors, omissions, and recommendations for improving this publication by the individual user is encouraged. Reports should be submitted on DA Form 2028 (Recommended Changes to Publications) and forwarded direct to the Commanding General, U. S. Army Mobility Equipment Command, ATTN: AMSMEMPP, 4300 Goodfellow Boulevard, St. Louis, Missouri 63120.

Section II. MEASUREMENTS FOR MEN'S CLOTHING

5. Coats.

a. *Coat, Fireman's, Cotton Sateen, OG107, Specification MIL-C-1075QE.*

Finished Measurements (In Inches)

Size						Tolerance	
	Small	Medium	Large	X-Large	XX-Large	Plus	Minus
1/2 Chest ¹	26 3/8	28 3/8	30 3/8	32 3/8	34 3/8	3/4	3/4
Sleeve length ² (Short-Regular)	22 1/2	23	23 1/2	24	24 1/2	1/2	1/2
Sleeve length ² (Long)	23 1/2	24	24 1/2	25	25 1/2	1/2	1/2
Back length ³ (Short-Regular)	37	37	37	37	37	3/4	3/4
Back length ³ (Long)	40	40	40	40	40	3/4	3/4

¹From folded edge to folded edge as base of armhole with coat closed by means of deem and snaps.

²From top of sleeve head to bottom edge of sleeve.

³From the collar joining seam to bottom of coat along center of back.

Liner Measurements (In Inches)

Size						Tolerance	
	Small	Medium	Large	X-Large	XX-Large	Plus	Minus
Chest ¹	51	55	59	63	67	3/4	3/4
Back length ² (All sizes)	34	34	34	34	34	3/4	3/4

¹From right front edge to left front edge at base of armholes.

²From top of liner to bottom edge at center of back.

b. *Coat, Fireman's (Proximity, Aluminized, Asbestos/Cotton), Specification MIL-T-82260.*

Finished Size and Measurements of Coat (In Inches)

	1/2 Chest (A)	1/2 Bottom (B)	Back Length (C)	Sleeve Length (D)
Small (34-36)	24	27	38	23
Medium (38-40)	26	29	38 1/2	23 1/2
Large (42-44)	28	31	39	23
X-Large (46-48)	30	33	39 1/2	24 1/2
Tolerance	±1 inch	±1 inch	± 1/2 inch	±1/2 inch

(A) Measure from folded edge to folded edge at base (pit) of armhole with coat closed by means of dees and snaps.

(B) Measure from folded edge to folded edge at bottom edge with cost closed by means of dees and snaps.

(C) Measure from collar joining seam to bottom of coat along center of back.

(D) Measure along underarm seam from base (pit) of armhole to bottom edge of leather bound sleeve.

c. *Coat, Food Handler's, Cotton Drill, White, Specification BBB-C-521.*

Finished Measurements for Type II Coats (In Inches)

Size	34	36	38	40	42	44	46	48	50	52
Chest ^{1 6}	40	42	44	46	48	50	52	54	56	60
Collar ^{2 7}	14	14 1/2	15	15 1/2	16	16 1/2	17	17 1/2	18 1/2	19
Sleeve length ³ :										
-type II, class 1 ⁷	7 1/2	7 1/2	7 1/2	8	8	8	8 1/2	8 1/2	8 1/2	8 1/2
-type II, class 2 ⁷	19	19	19	19 1/2	19 1/2	19 1/2	20	20	20	20
Armhole circumference ⁷	20	20	20 1/2	20 1/2	22	22 1/2	23	24 1/2	25	26
Cuff circumference ⁷	16	16	16 1/2	16 1/2	18	18 1/2	19	20 1/2	21	22
Coat length ^{4 6}	30	30	30	31	31	31	32	32	32	32
Back length ^{5 6}	18	18	18	19	19	19	20	20	20	20

¹Chest. Twice the measurement across the coat at base of armhole.

²Collar. Point of attachment, both sides.

³Sleeve length. Measured along inseam of sleeve from base of armhole to the end of sleeve.

⁴Coat length. Measured from base of collar at center of back to bottom of coat

⁵Back length. Measured from base of collar at center of back to top of belt.

⁶Tolerance ±1/2 Inch.

⁷Tolerance ±1/4 inch.