TECHNICAL MANUAL

DIRECT SUPPORT AND GENERAL SUPPORT

MAINTENANCE MANUAL

TRACTOR, FULL TRACKED, LOW SPEED, DED MEDIUM

DRAWBAR PULL; OSCILLATING TRACK, 78-IN. GAGE

(CATERPILLAR MODEL D7F)

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DIRECT AND GENERAL SUPPORT MAINTENANCE MANUAL TRACTOR, FULL TRACKED, LOW SPEED, DED MEDIUM DRAWBAR PULL:

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INTRODUCTION

Section I. GENERAL

1-1. Scope

This manual contains instructions for the use of direct and general support maintenance personnel maintaining the Caterpillar Model D-7F Tractor as allocated by the Maintenance Allocation Chart. It provides information on the maintenance of the equipment which is beyond the scope of tools, equipment, personnel, or supplies normally available to organizational level maintenance personnel.

1-2. Maintenance Forms and Records Maintenance forms, records and reports which are to be used by maintenance personnel at all maintenance levels are listed in and prescribed by $T\,M$ $\,3\,8\,\text{-}\,7\,5\,0\,.$

1-3. Reporting of Errors

Reporting of errors, omissions, and recommendations for improving this publication by the individual user is encouraged. Reports should be submitted on DA Form 2028 (Recommended Changes to Publications) and forwarded direct to Commanding General, U. S. Army Mobility Equipment Command, ATTN: AMSME-MPP, 4300 Goodfellow Blvd., St. Louis, Missouri 63120.

Section II. DESCRIPTION AND DATA

1-4. Description

A general description of the Model D-7F tractor and plates is contained in TM 5-2410-233-10. A more detailed description of specific components and assemblies is contained in the applicable sections of this manual. Detailed descriptions of the components of the Model D-7F tractor are provided in the applicable maintenance paragraphs of this manual.

1-5. Differences Between Models

This manual covers only the Caterpillar Model D7F Tractor. No known differences exist for the Model covered by this manual.

1-6. Tabulated Data

a. Identification. The major identification plates of the tractor are described in TM 5-2410-233-20.

- b. Nut and Bolt Torque Data. Tables 1-1 and 1-2 list the standard and specific nut and bolt torque data for the D7-F tractor.
- c. Repair and Replacement Standards. Tables 1-3, 1-4, and 1-5 list manufacturer's dimensions, tolerances, clearances, and the maximum allowable wear clearance.
- d. Electrical System Schematic Diagram. Figure
 1-1 shows the schematic wiring diagram for this tractor.
- e. Hydraulic System Circuit Diagram. FO-1 (Located in back of manual) shows the hydraulic flow schematic diagram for this tractor.